

SPEZIFIKATION OF COATED PAPER MACHINE

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|---------------------|---|-------------------------------------------------------------------------------------------------|
| Manufacturer | : | WÄRTSILÄ, VOITH ANDRITZ |
| Internal number | : | PM4 |
| Year of made | : | 1969 / 1970 |
| Main times rebuilds | : | 1978, 1992, 1997 (wet end), up to year 2005 (AC drive) |
| Working width | : | width 4000mm at pope (80 gsm) Width 3850mm at pope (170gsm) |
| speed | : | 400 mpm up to 1000 mpm |
| grammage range | : | 54 gsm base paper with coating 36gsm = 80 gsm 135gsm base paper with coating 35gsm = 170 gsm |
| production capacity | : | glossy woodfree coated papers, base paper 400 tpd, 144000 tpy on base paper |

Approch Flow System

Machine Chest

2 Fan Pumps

Dekulator Clark Vikario with 1st. Step Cleaner 22 cones (total 4 step cleaner plant GL&V)

3 Stage Pressure Screen slotted baskets (VSi15/15 + Jylhävarra + Vsi10)

Paper Machine components:

- Voith ModulJet Headbox WA11500, 50000 lpm with Measurex cross profil control
- Fourdrinier by Wärtsilä 1970, rebuilt by Voith 1997 with DuoFormer D, all in s/s
- Wärtsilä Press Part, 2 Nip + 3. Press Küsters, steam box with moisture control cross profile
- Pre dryer 38 dryers with 5 bar working pressure, 2 Slalom groups + 2 conventionell dryer groups, evaporation performance 22 To H2H/h
- Dryer group with 11 dryers with infrared dryer 3 To H2O/h evaporation performance
- QCS with basis weight and ash content
- 1. Coating TCT.S Blade Beloit Coating 1978, with gas fired drying Spooner 1991
- 2. Coating TCT.S Blade Beloit Coating 1978, with gas fired drying Spooner 1991
- Post dryer 12 dryer, 1 conventionell dryer group + 4 single driven dryers
- 2 cooling cylinders
- QCS for basis weight and ash content
- Machine Calendar Wärtsilä single nip with caliper control, Küsters bottom roll 1970
- Pope reel Wärtsilä 1970, for reels Ø 2,0m
- Hood
- Vaccum System by Sulzer Turbair Blower

Paper Machine in excellent condition, ready to be started

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| Location: | AUSTRIA |
| Condition/Shape: | in excellent operational shape! |
| Price: | on applicatio erected, out of operation since mid of 2010 |
| Documentation: | full set available |
| Available: | immediatly, subject a prior sale |
| Inspection: | at any time possible |
| Guarrantee: | w/o |









